

**Amendments to the Specification:**

At page 12, please replace the paragraph beginning at line 3 with the following rewritten paragraph:

--The extruded filament is deposited on a surface of the platen located below the extruder head. The FM filament is deposited to form the desired shape of an object, with the axis of the filament ~~parallel~~ being deposited generally parallel to the surface of the platen. The extruder head and/or the platen may be mechanically controlled to direct the extruded filament into the desired shape.--

At page 12, at the beginning of the heading at line 8, insert "Example" before "1."

At page 14, at the beginning of the heading at line 15, insert "Example" before "2."

At page 14, line 22, replace "billets. Within" with --billets within--.

At page 19, at the beginning of the heading at line 15, insert "Example" before "3."

At page 20, at the beginning of the heading at line 17, insert "Example" before "4."

At page 21, at the beginning of the heading at line 3, insert "Example" before "5."

At page 21, at the beginning of the heading at line 13, insert "Example" before "6."

At page 23, at the beginning of the heading at line 37, insert "Example" before "7."

At page 24, at the beginning of the heading at line 18, insert "Example" before "8."